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D206-802-131
Job Sheet 182559



Part No: D206-802-131

Job Qty: 1 ea

Part Name: 5 Door Opener Metal Baggage Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC IPP Rev:B 12.07.30 AS PER ECN12-624 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/13/18	9/13/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 11 2018
110	Packaging	1 pcs	9/13/18	9/13/18	0.00	0.00	Packaging1-4		SEP 11 2018
120	QC	1 pcs	9/13/18	9/13/18	0.00	0.00	QC4		SEP 12 2018
125	DC	1 pcs	9/13/18	9/13/18	0.00	0.00	DC		SEP 12 2018
130	Packaging	1 pcs	9/13/18	9/13/18	0.00	0.00	Packaging3-2		SEP 12 2018
140	QC21-FG	1 Ea	9/13/18	9/13/18	0.00	0.00	QC21		SEP 12 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D206-802-131 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPPDD206-802-131 Location: _____ PPP rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-802-029	Crew Door Opener LH	1 Ea (1 ea)	90-Start up Operation	5106827
D206-802-030	Crew Door Opener RH	1 Ea (1 ea)	90-Start up Operation	5106840
D206-802-031	Passenger Door Opener LH	1 Ea (1 ea)	90-Start up Operation	5106937
D206-802-032	Passenger Door Opener RH	1 Ea (1 ea)	90-Start up Operation	5106966
D206-802-033	Baggage Door Opener Aluminum Door	1 Ea (1 ea)	90-Start up Operation	5106983

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-802-029	1	0	0
	D206-802-030	1	0	0
	D206-802-031	1	0	0
	D206-802-032	1	0	0
	D206-802-033	1	0	0

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ifications

ould not be found.

Plex 8/28/18 10:31 AM Dart.lajeunesse.marie



Container No: S109534



Part: D206-802-131

Job No: 182559

Serial No/Batch: S109534

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH10-44 Issue 1 of 1 FAA STC SR02933NY 11/03/04, EASA S

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
FAULT CATEGORY																					
orced Concentric /Ripple/Wave st in Tube itter	☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence																		